

4

3

2

REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	PRODUCTION	2/27/2014	

D

D

C

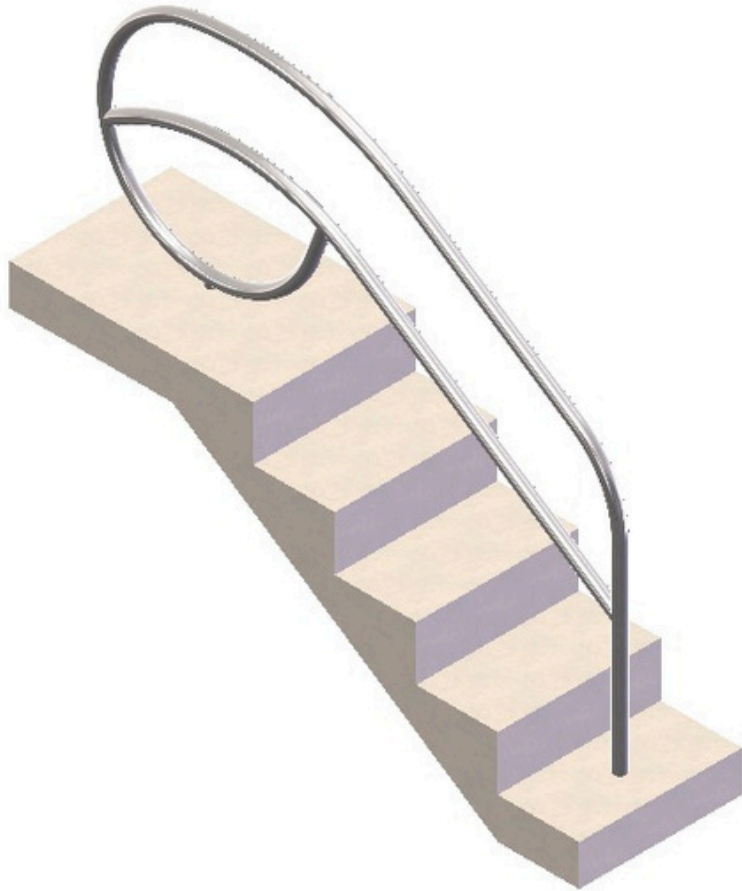
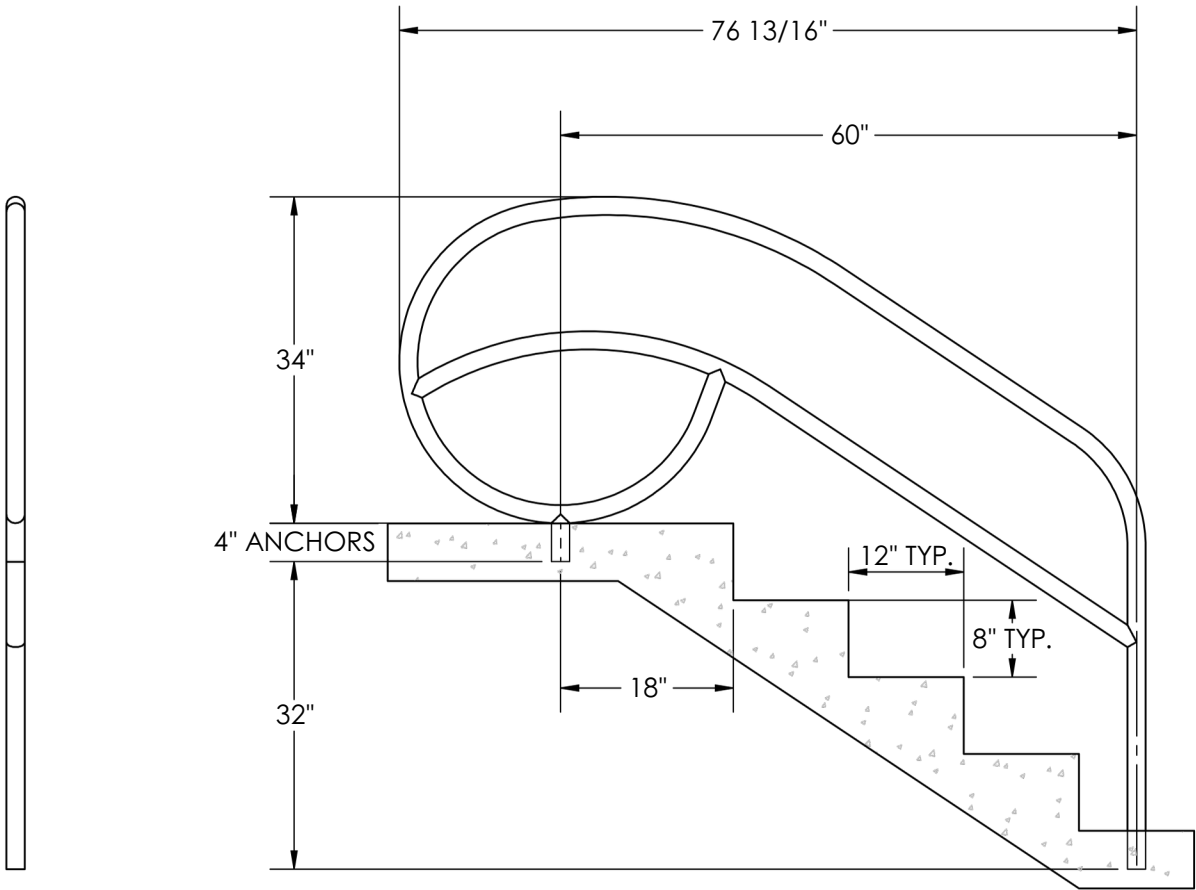
C

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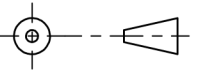
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A

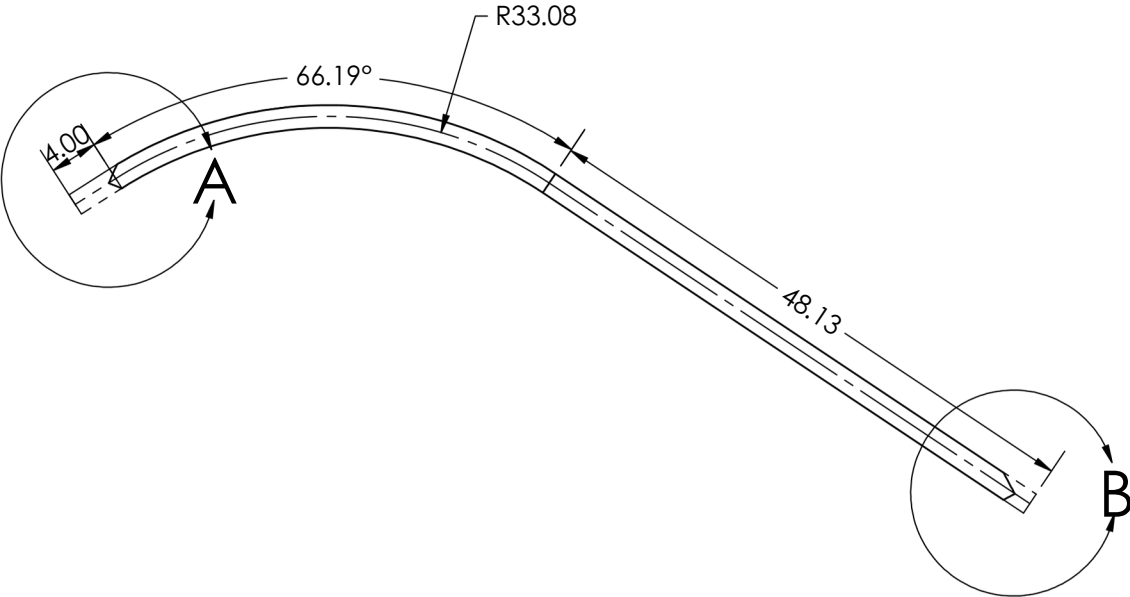
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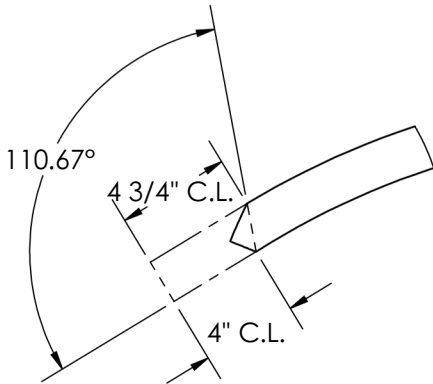
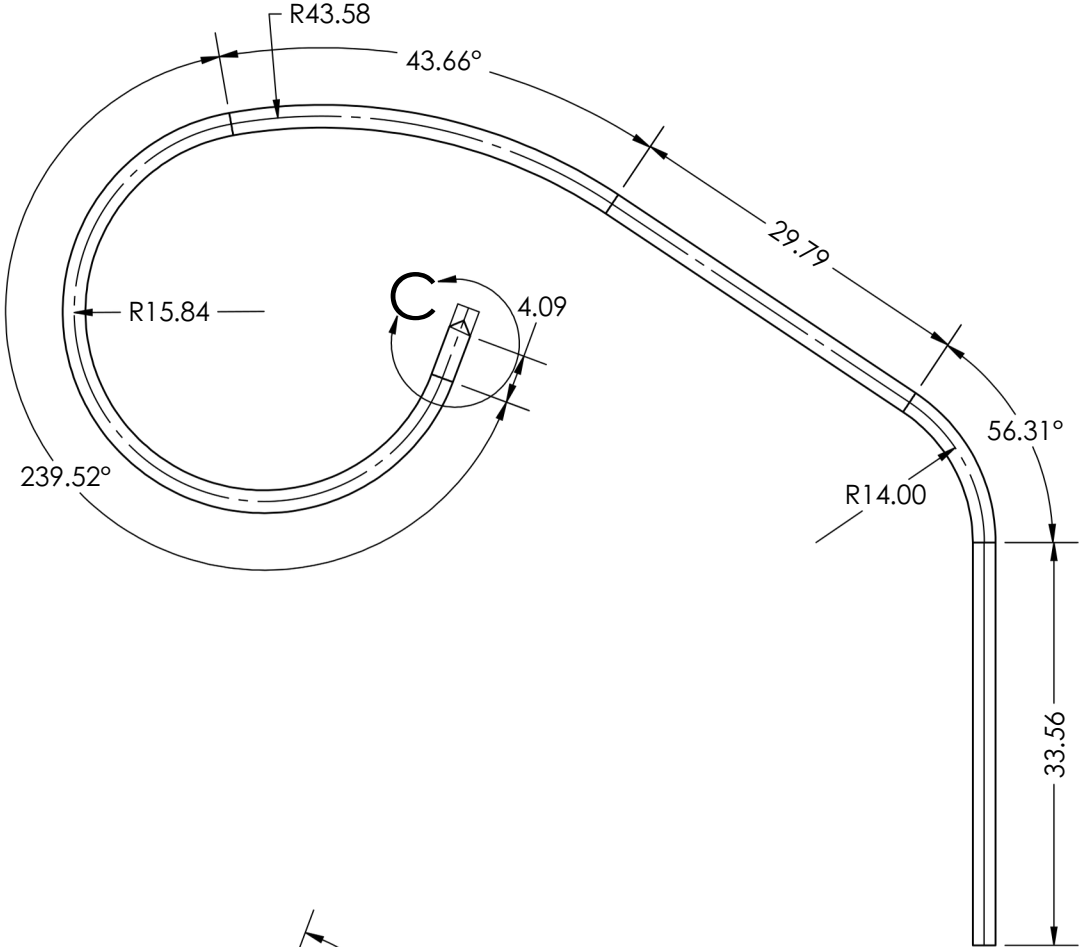
PRELIMINARY DO NOT FABRICATE

CUSTOMER: X				MATERIAL 1.90x.109 304L SERIES S.S. TUBE		 A PLAYCORE Company 7100 SPECTRUM LANE (406) 542-9781 MISSOULA, MT 59808 FAX:(406) 542-1158	
SALES ORDER X	ITEM NO. X	QTY X	U/M X	FINISH POLISHED/BUFFED			
APPROVED AS IS: ☐ RESUBMIT: ☐ BY: _____ DATE: _____				PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SPECTRUM PRODUCTS LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SPECTRUM PRODUCTS LLC. IS PROHIBITED.		TITLE: SOLARIANSTAIRRAIL 60" 5'-0"x2'-8" 2V	
NOTICE: UNLESS OTHER PROVISIONS ARE MADE AT THE TIME OF SUBMISSION, REVISIONS TO ALL APPROVED DRAWINGS MUST BE MADE WITHIN 24 HOURS OF RECEIPT TO AVOID CHARGES FROM WORK IN PROGRESS.				UNLESS OTHERWISE SPECIFIED:		DO NOT SCALE DRAWING	
				DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm \frac{1}{16}$ ANGULAR: $\pm 1^\circ$ X.X = $\pm .1$ X.XX = $\pm .01$ X.XXX = $\pm .005$		THIRD ANGLE PROJECTION 	
THIS IS YOUR SUBMITTAL. SPECTRUM PRODUCTS HAS MADE EVERY EFFORT TO DESIGN TO YOUR SPECIFICATIONS. PLEASE REVIEW THIS SUBMITTAL THOROUGHLY. SPECTRUM PRODUCTS CANNOT BE RESPONSIBLE FOR ERRORS AFTER THE SUBMITTAL(S) HAS BEEN SIGNED AND APPROVED BY YOU AND/OR YOUR CUSTOMER. PLEASE INSURE ALL DIMENSIONS ARE ACCURATE AND CORRECT. IT IS THE SOLE RESPONSIBILITY OF THE CUSTOMER TO ENSURE THAT THE PRODUCT MEETS ALL APPLICABLE CODES.				DEBUR AND BREAK SHARP EDGES		SCALE: 1:20	
						MASS: 4875.49	
				DWG. NO.		REV	
				B		A	
				134886-60-.109			
				SH. 1 OF 4			

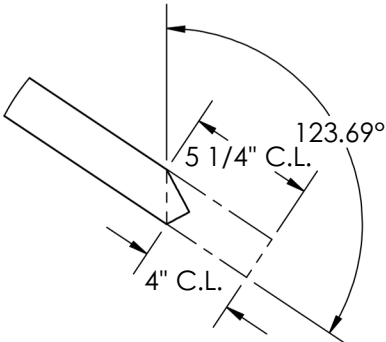
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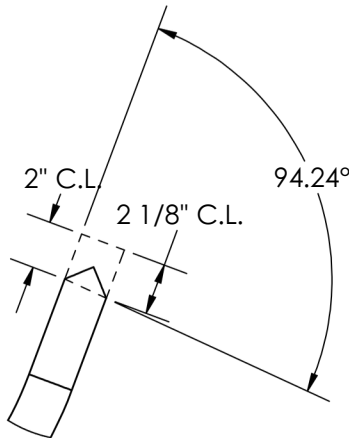
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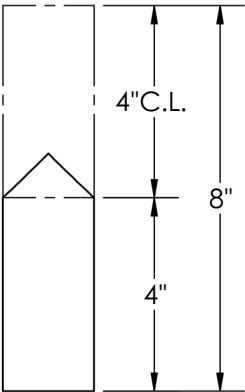
DETAIL A
SCALE 1 : 8



DETAIL B
SCALE 1 : 8



DETAIL C
SCALE 1 : 8



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SIZED WG. NO.

B

134886-60-.109

SCALE: 1:16

MASS: 4875.49

REV

A

SH. 2 OF 4

4

3

2

DWG. NO.

134886-60-.109

SH.

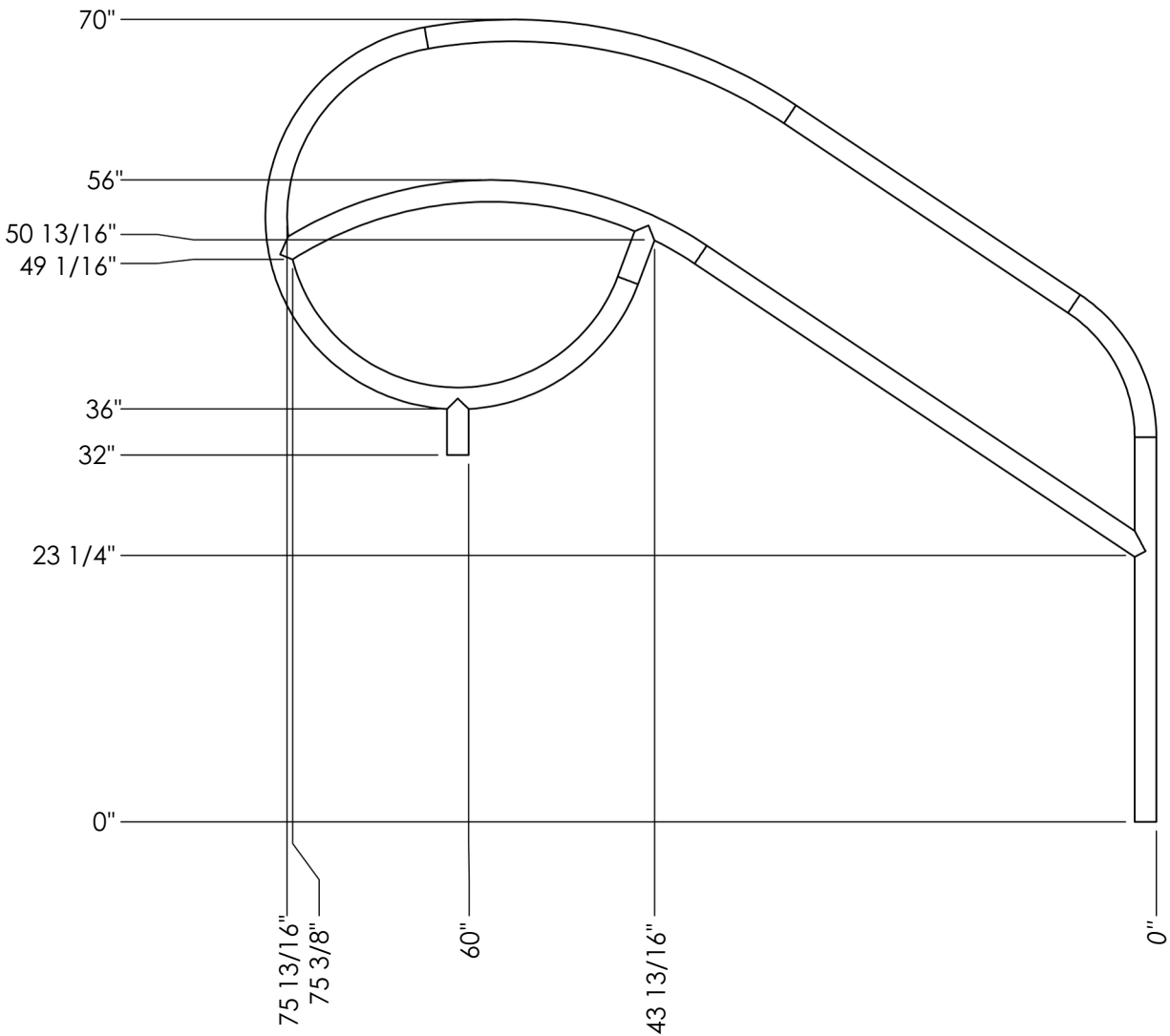
3

REV.

A

BILL OF MATERIALS

ITEM NO.	PART #	QTY.	DESCRIPTION	MATERIAL	RAW MATERIAL	RAW QUANTITY
1	134886-60-.109	1	SOLARIAN STAIR RAIL 60"	1.90x.109 304L SERIES S.S. TUBE	500550-03	23.426'



Q.C. BY _____
Dimensions verified
by QCTobe 1/8"

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SIZE	DWG. NO.	REV
B	134886-60-.109	A
SCALE: 1:16	MASS: 4875.49	SH. 3 OF 4

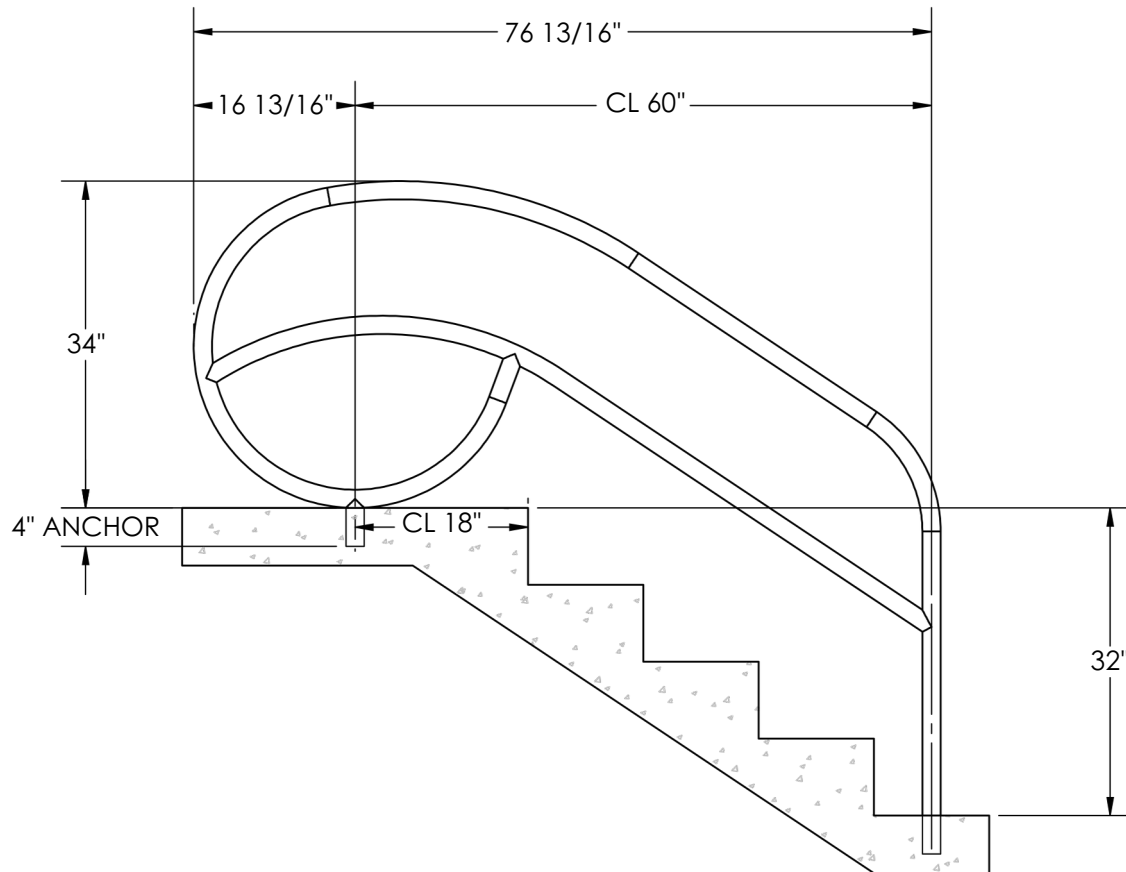
4

3

2

1

STAIR RAIL MODEL: SOLARIAN "



NOTE:

1 DIMENSIONS VARY WITH SPECIFIC APPLICATIONS.
SPECIFICATIONS ARE NOMINAL AND ARE SUBJECT TO CHANGE.
PLEASE CONTACT SPECTRUM PRODUCTS FOR CUSTOM APPLICATIONS.



7100 SPECTRUM LANE
MISSOULA, MT 59808
VOICE: 406.542.9781
FAX: 406.542.1158

ENGINEERING DATA

PRODUCT:	SOLARIAN STAIR RAIL 60"
PRODUCT #:	134886-60-.109
REVISION:	A
MATERIAL:	1.90x.109 304L SERIES S.S. TUBE