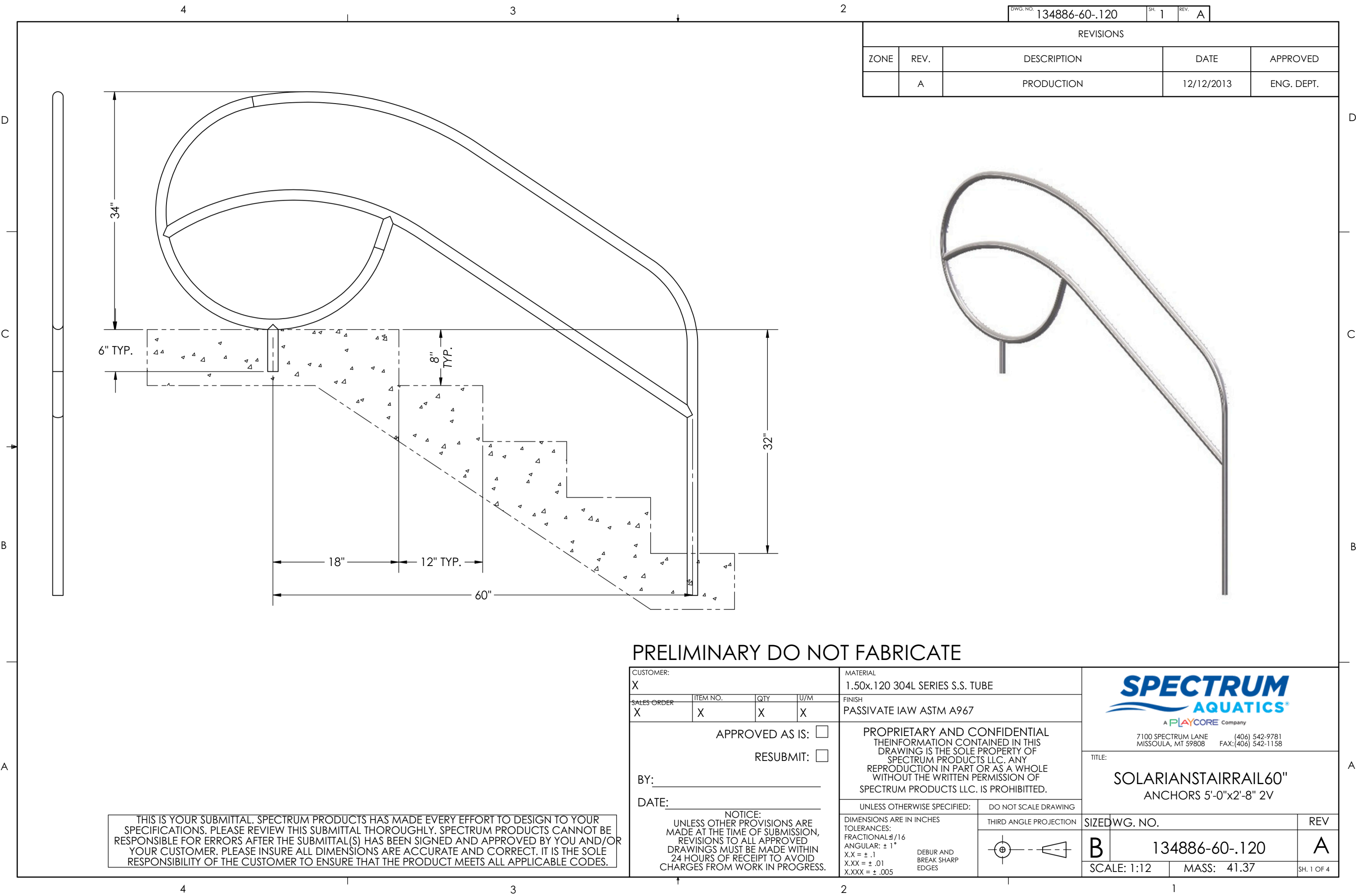
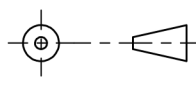
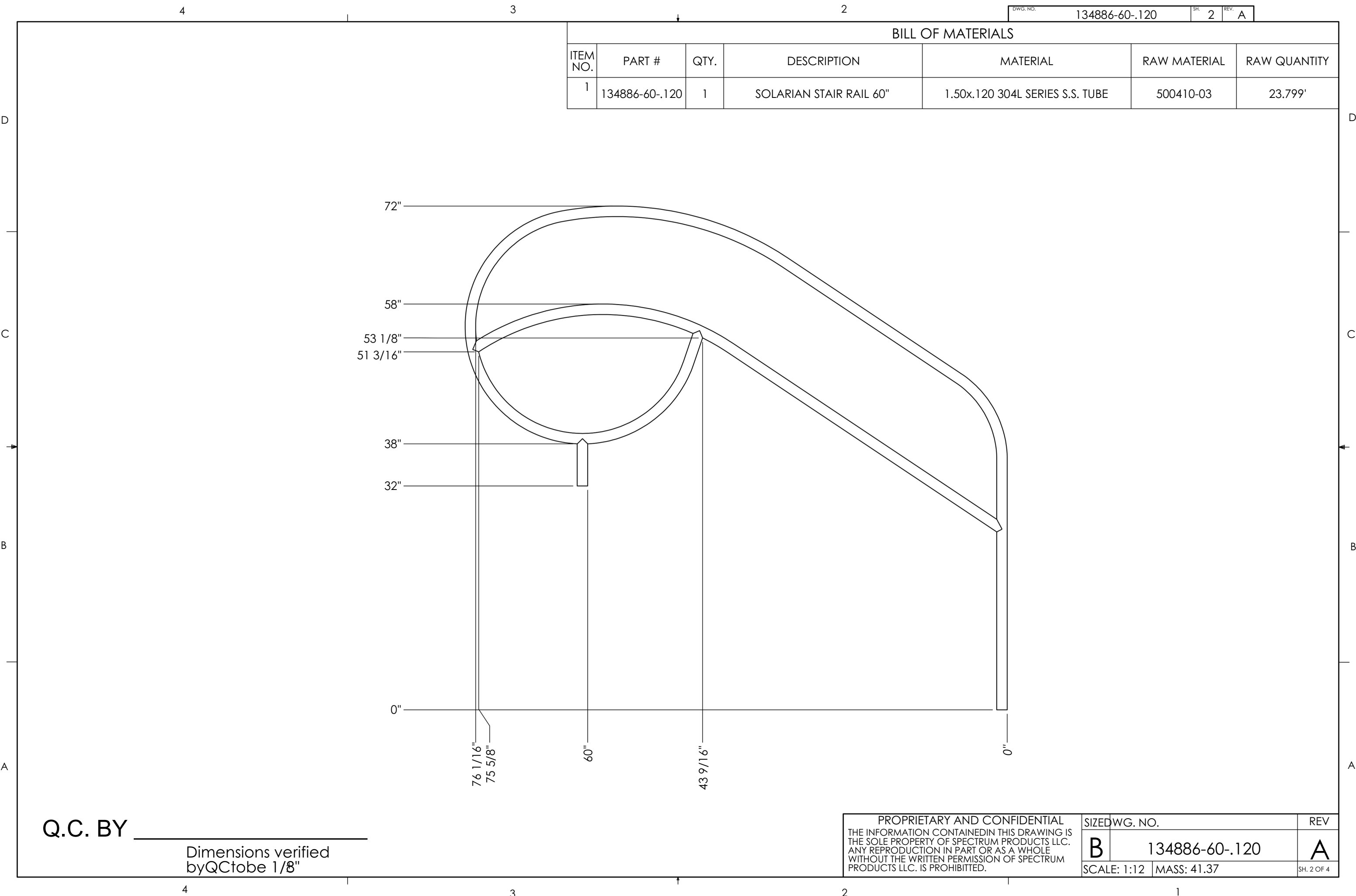




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	PRODUCTION	12/12/2013	ENG. DEPT.

PRELIMINARY DO NOT FABRICATE

CUSTOMER: X				MATERIAL 1.50x.120 304L SERIES S.S. TUBE		 A PLAYCORE Company 7100 SPECTRUM LANE (406) 542-9781 MISSOULA, MT 59808 FAX: (406) 542-1158	
SALES ORDER	ITEM NO.	QTY	U/M	FINISH PASSIVATE IAW ASTM A967			
X	X	X	X	APPROVED AS IS: ☐ RESUBMIT: ☐ BY: _____ DATE: _____ NOTICE: UNLESS OTHER PROVISIONS ARE MADE AT THE TIME OF SUBMISSION, REVISIONS TO ALL APPROVED DRAWINGS MUST BE MADE WITHIN 24 HOURS OF RECEIPT TO AVOID CHARGES FROM WORK IN PROGRESS.		TITLE: SOLARIANSTAIRRAIL60" ANCHORS 5'-0"x2'-8" 2V	
UNLESS OTHERWISE SPECIFIED:		DO NOT SCALE DRAWING					
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm \frac{1}{16}$ ANGULAR: $\pm 1^\circ$ X.X = $\pm .1$ X.XX = $\pm .01$ X.XXX = $\pm .005$		THIRD ANGLE PROJECTION 		DEBUR AND BREAK SHARP EDGES		SIZE	REV
						DWG. NO.	
						B	A
						SCALE: 1:12	MASS: 41.37
						SH. 1 OF 4	



BILL OF MATERIALS

ITEM NO.	PART #	QTY.	DESCRIPTION	MATERIAL	RAW MATERIAL	RAW QUANTITY
1	134886-60-.120	1	SOLARIAN STAIR RAIL 60"	1.50x.120 304L SERIES S.S. TUBE	500410-03	23.799'

Q.C. BY _____

Dimensions verified
byQCtobe 1/8"

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF SPECTRUM PRODUCTS LLC.
ANY REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF SPECTRUM
PRODUCTS LLC. IS PROHIBITED.

SIZE	DWG. NO.	REV
B	134886-60-.120	A
SCALE: 1:12	MASS: 41.37	SH. 2 OF 4

BLANK LENGTH: 91.373

BLANK LENGTH: 186.211

D

D

C

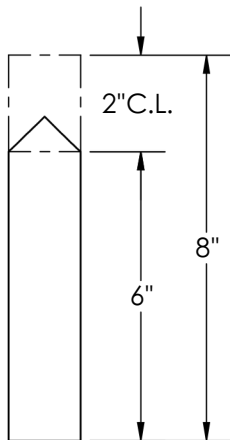
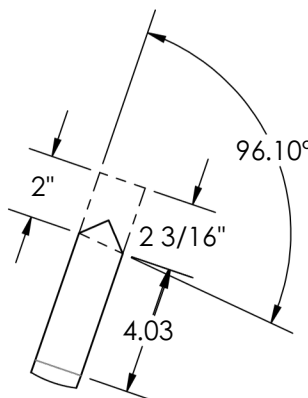
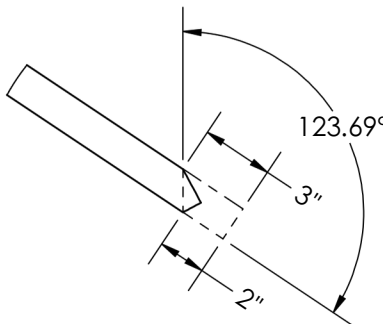
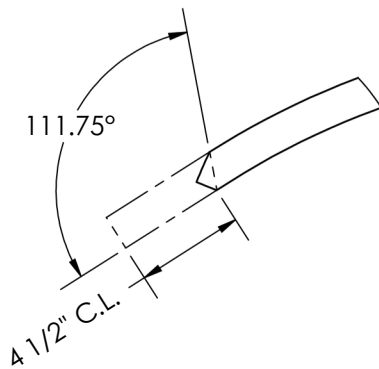
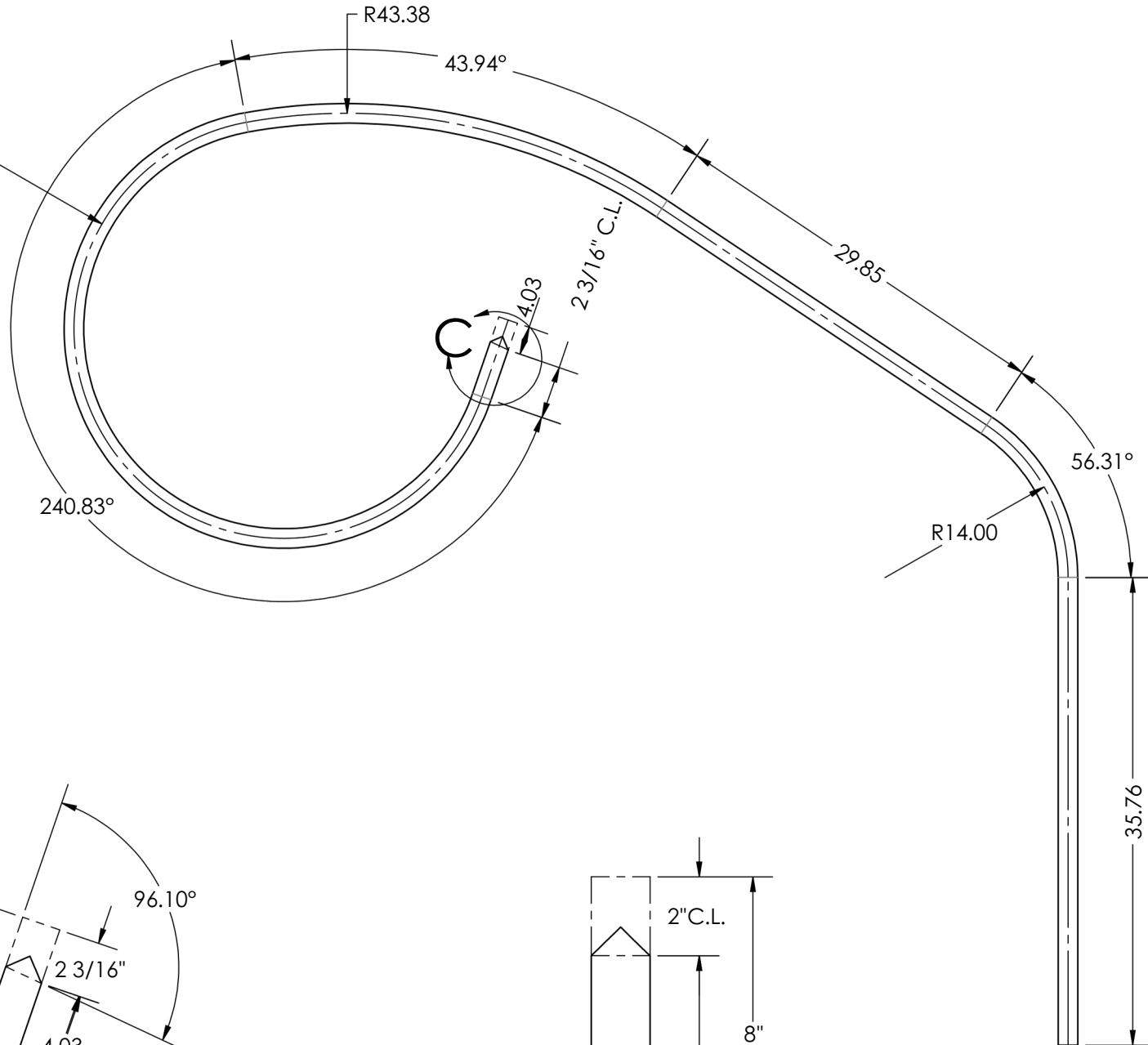
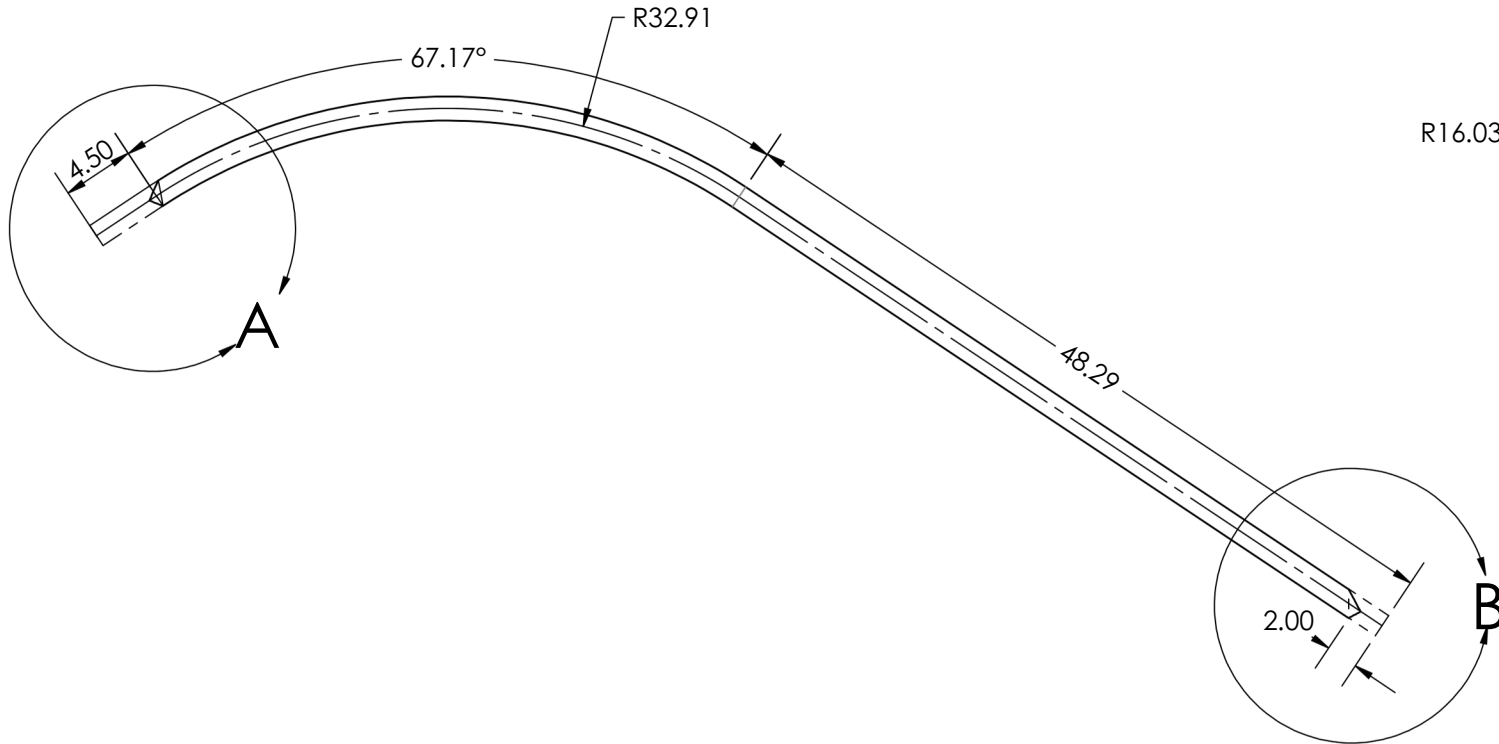
C

B

B

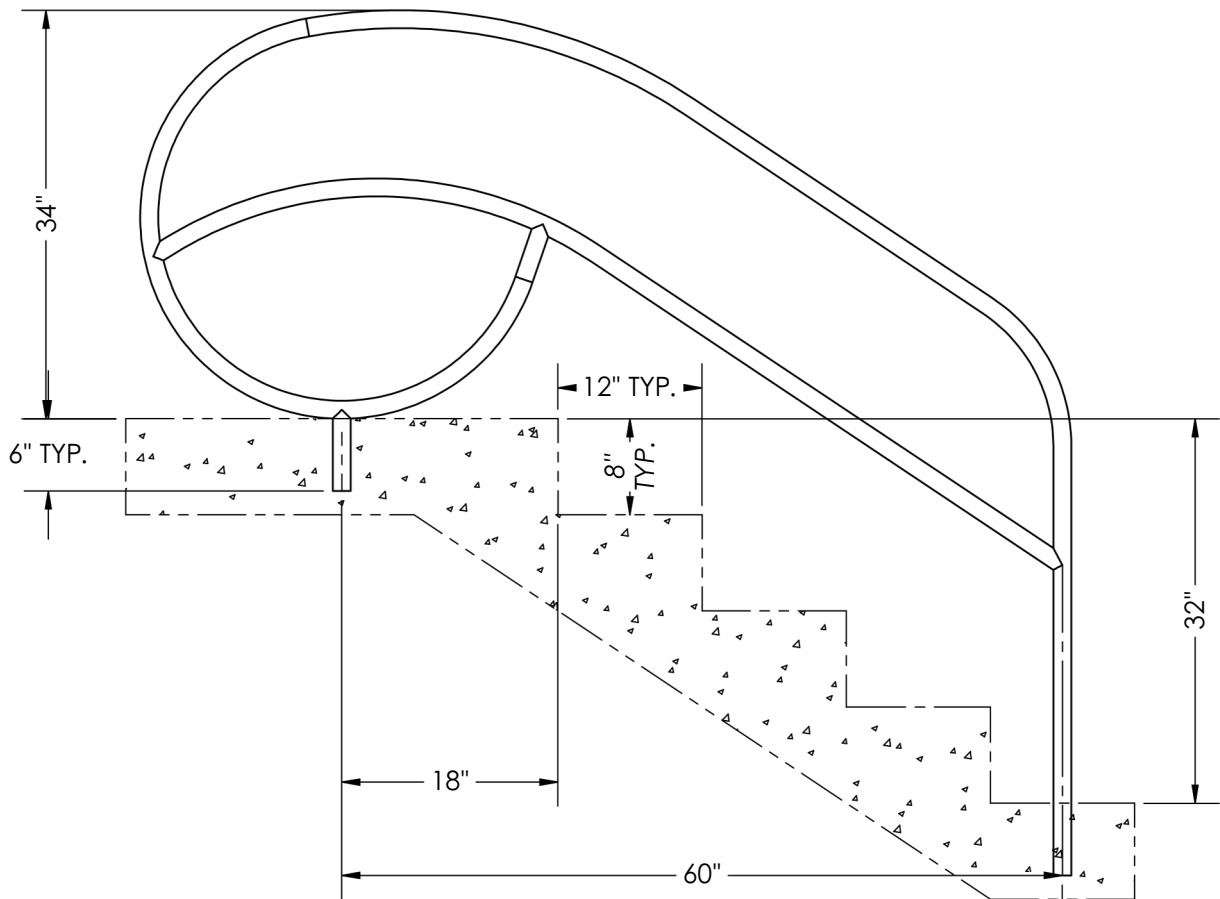
A

A



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF SPECTRUM PRODUCTS LLC.
ANY REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF SPECTRUM
PRODUCTS LLC. IS PROHIBITED.

DWG. NO.		REV
134886-60-.120		A
SCALE: 1:12	MASS: 41.37	SH. 3 OF 4



NOTE:

1 DIMENSIONS VARY WITH SPECIFIC APPLICATIONS.
 SPECIFICATIONS ARE NOMINAL AND ARE SUBJECT TO CHANGE.
 PLEASE CONTACT SPECTRUM AQUATICS FOR CUSTOM APPLICATIONS.



7100 SPECTRUM LANE
 MISSOULA, MT 59808
 VOICE: 406.542.9781
 FAX: 406.542.1158

ENGINEERING DATA

PRODUCT:	SOLARIAN STAIR RAIL 60"
PRODUCT #:	134886-60-.120
REVISION:	A
MATERIAL:	1.50x.120 304L SERIES S.S. TUBE