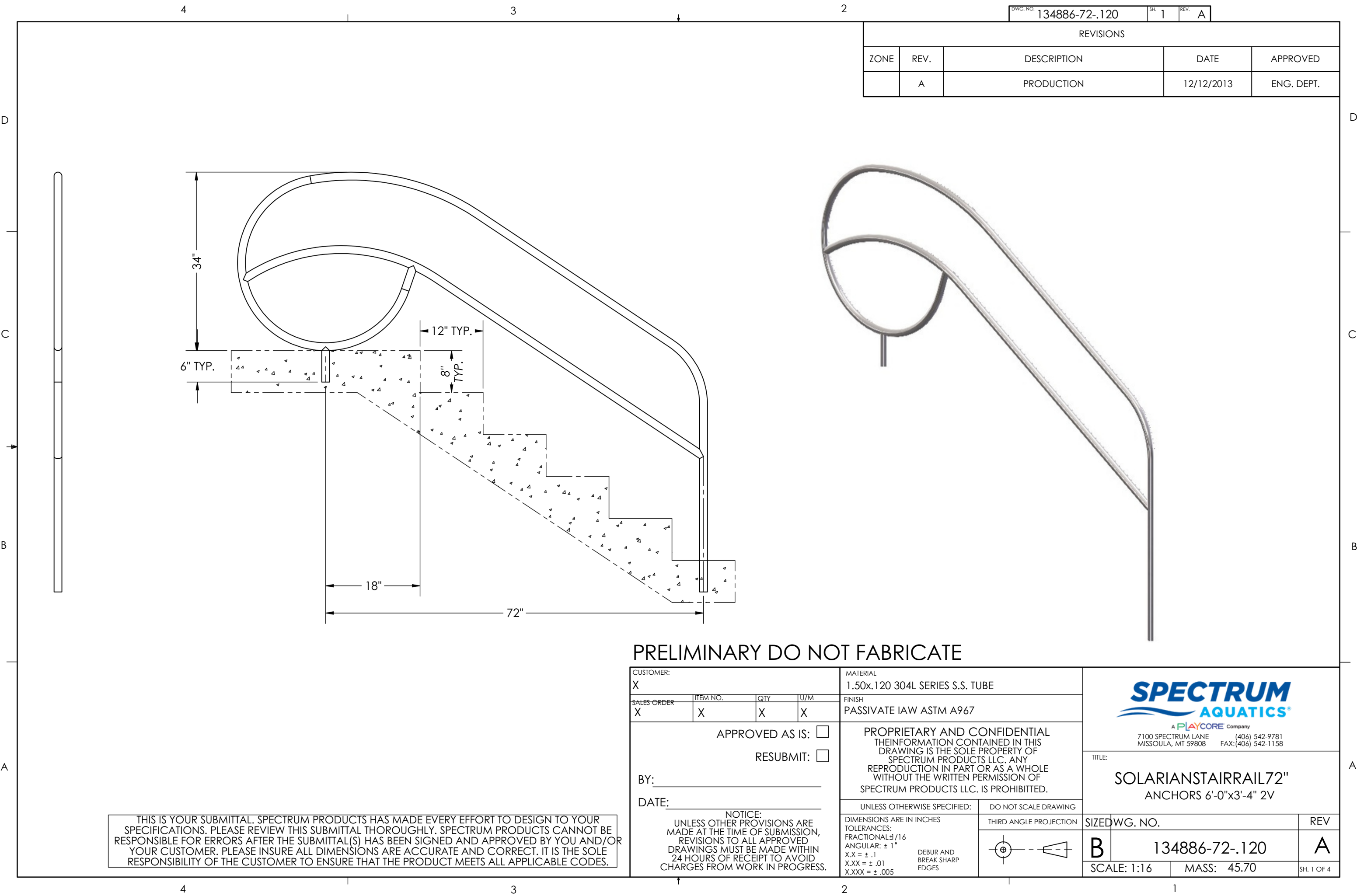
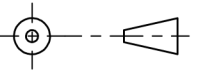




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	PRODUCTION	12/12/2013	ENG. DEPT.

PRELIMINARY DO NOT FABRICATE

CUSTOMER: X				MATERIAL 1.50x.120 304L SERIES S.S. TUBE		 A PLAYCORE Company 7100 SPECTRUM LANE (406) 542-9781 MISSOULA, MT 59808 FAX: (406) 542-1158	
SALES ORDER X	ITEM NO. X	QTY X	U/M X	FINISH PASSIVATE IAW ASTM A967			
APPROVED AS IS: ☐ RESUBMIT: ☐ BY: _____ DATE: _____				PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SPECTRUM PRODUCTS LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SPECTRUM PRODUCTS LLC. IS PROHIBITED.		TITLE: SOLARIANSTAIRRAIL72" ANCHORS 6'-0"x3'-4" 2V	
NOTICE: UNLESS OTHER PROVISIONS ARE MADE AT THE TIME OF SUBMISSION, REVISIONS TO ALL APPROVED DRAWINGS MUST BE MADE WITHIN 24 HOURS OF RECEIPT TO AVOID CHARGES FROM WORK IN PROGRESS.				UNLESS OTHERWISE SPECIFIED:	DO NOT SCALE DRAWING		SCALE: 1:16
				DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\frac{1}{16}$ ANGULAR: $\pm 1^\circ$ X.X = $\pm .1$ X.XX = $\pm .01$ X.XXX = $\pm .005$	THIRD ANGLE PROJECTION		
				DEBUR AND BREAK SHARP EDGES			MASS: 45.70
DWG. NO. 134886-72-.120						REV. A	SH. 1 OF 4

THIS IS YOUR SUBMITTAL. SPECTRUM PRODUCTS HAS MADE EVERY EFFORT TO DESIGN TO YOUR SPECIFICATIONS. PLEASE REVIEW THIS SUBMITTAL THOROUGHLY. SPECTRUM PRODUCTS CANNOT BE RESPONSIBLE FOR ERRORS AFTER THE SUBMITTAL(S) HAS BEEN SIGNED AND APPROVED BY YOU AND/OR YOUR CUSTOMER. PLEASE INSURE ALL DIMENSIONS ARE ACCURATE AND CORRECT. IT IS THE SOLE RESPONSIBILITY OF THE CUSTOMER TO ENSURE THAT THE PRODUCT MEETS ALL APPLICABLE CODES.

4

3

2

DWG. NO.

134886-72-.120

SH.

2

REV.

A

BILL OF MATERIALS

ITEM NO.	PART #	QTY.	DESCRIPTION	MATERIAL	RAW MATERIAL	RAW QUANTITY
1	134886-72-.120	1	SOLARIAN STAIR RAIL 72"	1.50x.120 304L SERIES S.S. TUBE	500410-03	26.202'

D

D

C

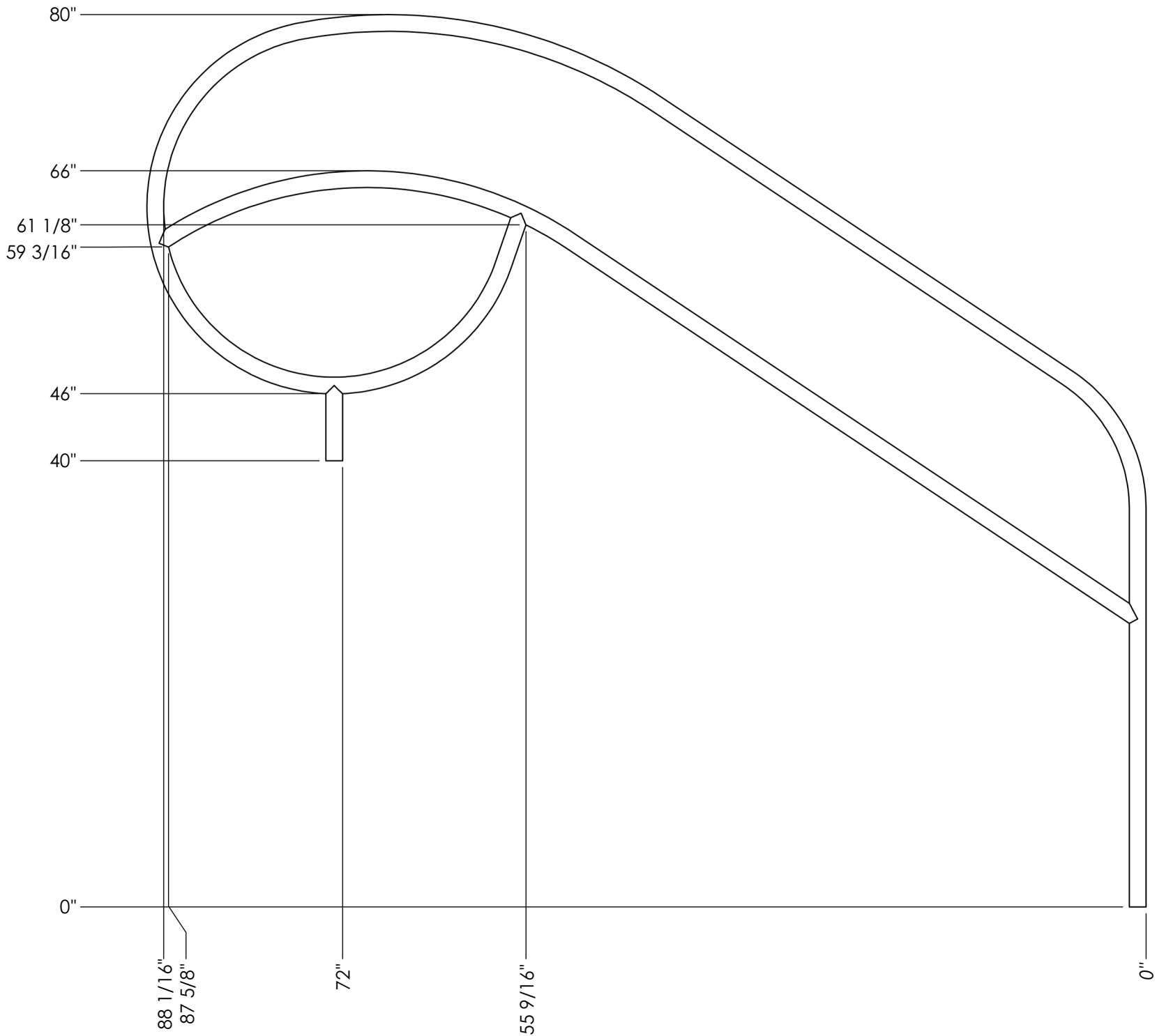
C

B

B

A

A



Q.C. BY _____
Dimensions verified
byQCtobe 1/8"

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SIZE	DWG. NO.	REV
B	134886-72-.120	A
SCALE: 1:12	MASS: 45.70	SH. 2 OF 4

4

3

2

1

BLANK LENGTH: 105.795

BLANK LENGTH: 200.633

D

D

C

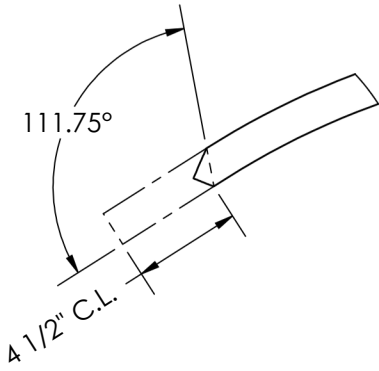
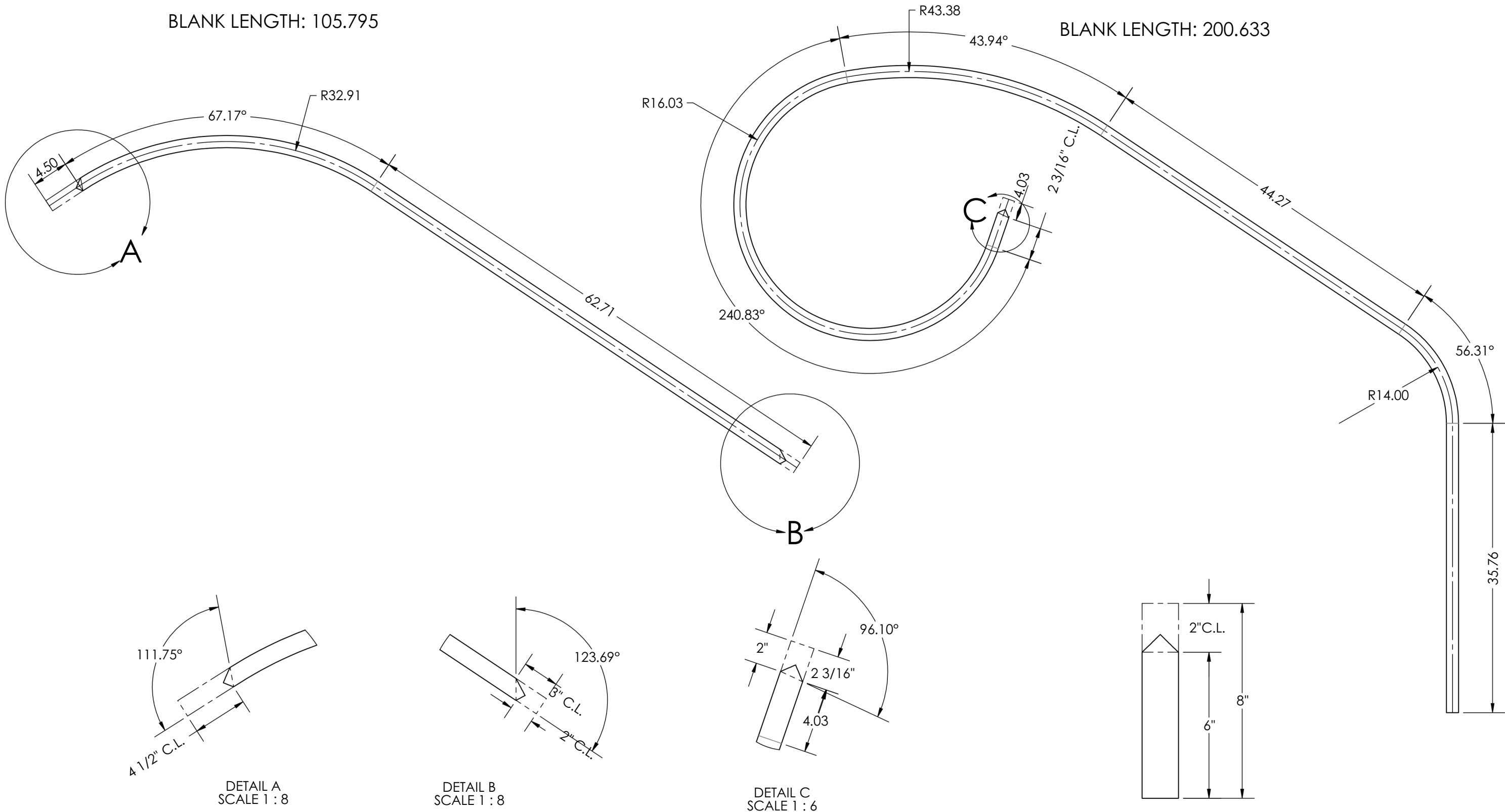
C

B

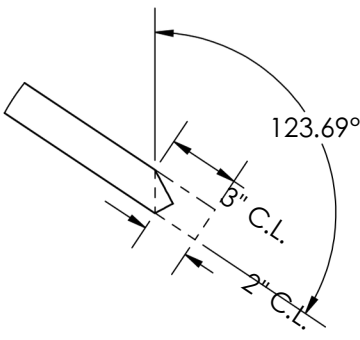
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A

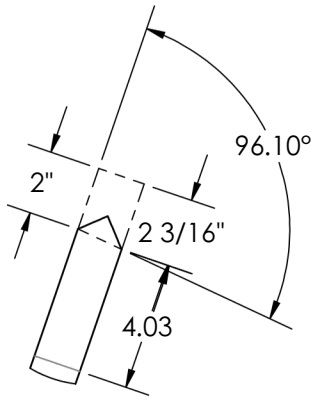
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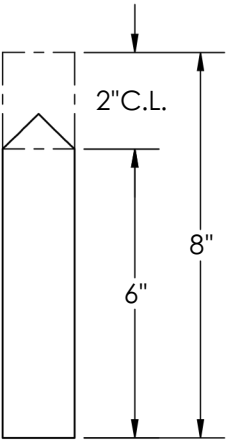
DETAIL A
SCALE 1 : 8



DETAIL B
SCALE 1 : 8

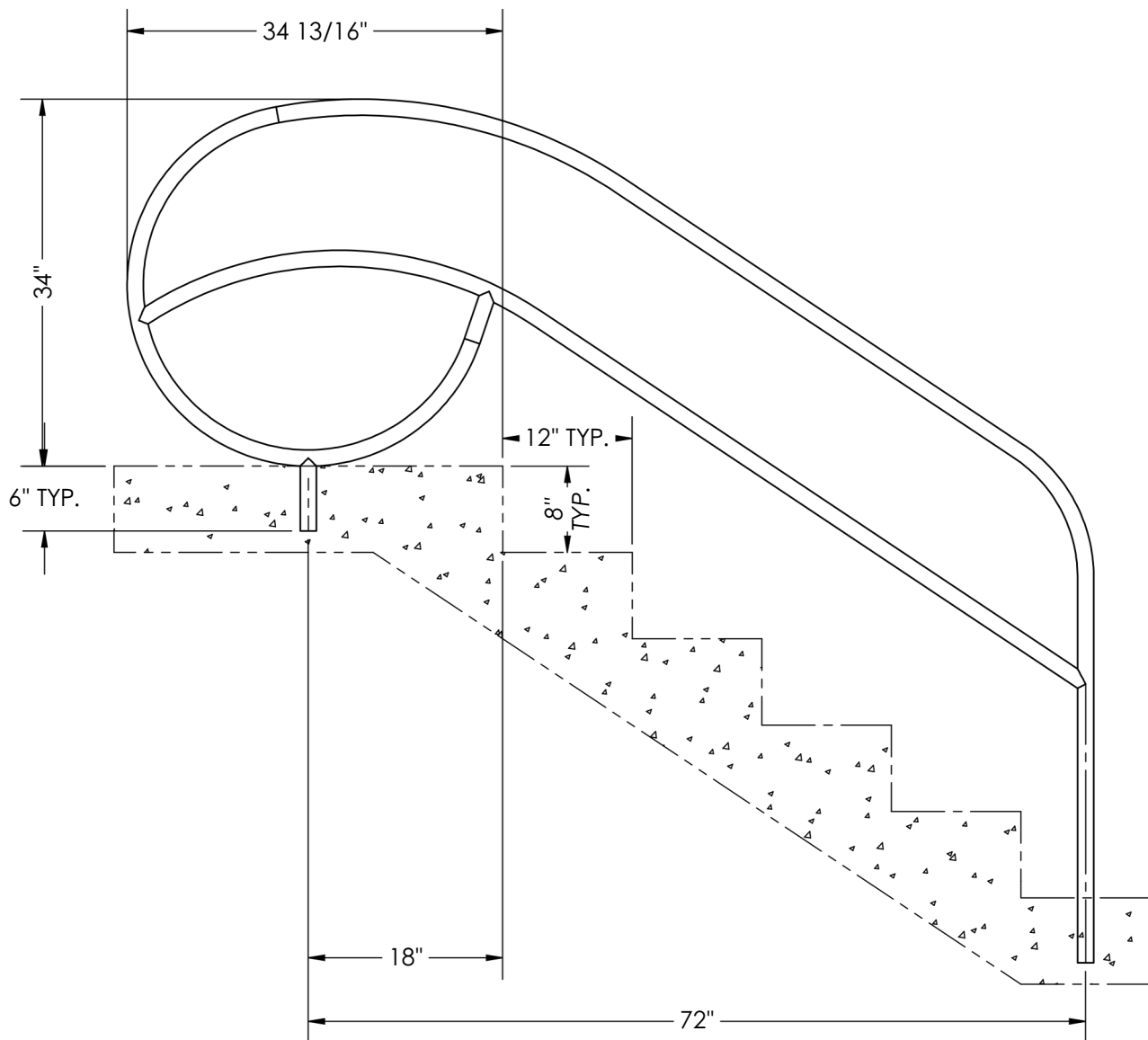


DETAIL C
SCALE 1 : 6



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DWG. NO.		REV
B		A
134886-72-.120		
SCALE: 1:12	MASS: 45.70	SH. 3 OF 4



NOTE:

1 DIMENSIONS VARY WITH SPECIFIC APPLICATIONS.
 SPECIFICATIONS ARE NOMINAL AND ARE SUBJECT TO CHANGE.
 PLEASE CONTACT SPECTRUM AQUATICS FOR CUSTOM APPLICATIONS.



7100 SPECTRUM LANE
 MISSOULA, MT 59808
 VOICE: 406.542.9781
 FAX: 406.542.1158

ENGINEERING DATA

PRODUCT:	SOLARIAN STAIR RAIL 72"
PRODUCT #:	134886-72-120
REVISION:	A
MATERIAL:	1.50x.120 304L SERIES S.S. TUBE