

# RESURFACING DECALS/GRIP TAPE



Here you will find the products needed and instructions for resurfacing Spectrum Aquatics products.

## YOU WILL NEED:

- Resurfacing Kit – part # 152155:  
Available at <https://spectrum-aquatics.myshopify.com>
  - 3M seam sealer
  - Spectra Clean
  - Spectra Shield
  - Scotch Brite Scratch-Pads
- From the Hardware Store:
  - Goof-off
  - Putty knife/scrapper
  - Laminating Roller
  - Latex Gloves
  - Plastic scraper
  - Heavy duty paper towels
  - Plastic sheet or trash bag
  - Propane torch
  - Masking tape
  - Rubbing Alcohol (70%)



## STEP 1: REMOVE EDGE TRIM

- Begin peeling the top layer of grip tape.
- If grip tape won't come off, use a propane torch to heat plate from the **BOTTOM**. While warm, pull tape off.

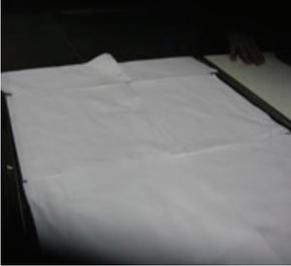




## STEP 2: REMOVE DECAL

To remove decal, lay heavy duty paper towels over the entire surface and saturate with Goof-Off.

- a. Cover with plastic sheeting or garbage bag, tuck edges under and let sit for 5-10 minutes.
- b. Scrape plastic off with a putty knife/metal scraper, wipe. Repeat if necessary



## STEP 3: REMOVE WARNING LABELS ON SIDES

## STEP 4: CLEANING

- a. Clean seam sealer out of front lip seam openings with knife and Goof Off.
- b. If underside is rusty, clean with Spectra Clean and Scotch Brite pad. Clean entire product with rubbing alcohol and wipe all residual off. Make sure all adhesive and tape are removed and surface is completely clean. Scrape existing seam sealers from sides of plate. Ensure lips on front and back are extremely clean.

## 5. REAPPLY WARNING LABELS ON SIDES

## 6. FILL SEAM ON FRONT LIP WITH SEAM SEALER

- a. Smear with finger, and wipe with Goof-off before it dries.

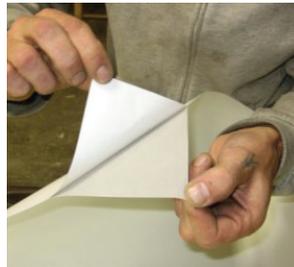
## STEP 7: APPLY DECAL (or skip to grip tape application if no decal is needed)

- a. Square up sides and ends, tape in place across center. **Decal should have a 1/4" gap on both side edges.**
- b. Remove backing from underside on one half.
- c. Holding decal up, use plastic scraper to push down with a sliding motion, getting all air bubbles out at edges. Do not pull on decal or it will stretch and deform.

# RESURFACING OF PRODUCT DECALS/GRIP TAPE



- d. Use caution on radius of ends, press firmly with scraper all the way around to bottom.
- e. Remove tape and repeat process on remaining side. Rub scraper over entire surface with flat side pushing firmly.
- f. Remove top paper of decal. If bubbles appear that cannot be pressed out, they can be popped with a small pin. Do not slice these open – they will appear thru the grip tape.
- g. Cut off excess on ends.



## STEP 8: GRIP TAPE

- a. Center on top, allowing the same amount on each end to roll around the lips. **Tape should have a 1/8" gap on both sides, overlapping decal by 1/8" and still have 1/8" gap to the edge of the top.**
- b. Tape in place across the center.
- c. Remove backing on half and cut off.
- d. Holding the grip tape up, use the grip tape roller to apply even, firm pressure and go back and forth overlapping each pass. Repeat rolling again and at edges.
- e. Roll over edge radius all the way under.
- f. Remove tape and repeat.
- g. Fold grip tape around the front lip all the way around.
- h. Roll around the back all the way to the inside.
- i. Using a sharp razor knife, cut off excess decal using grip tape edge as a guide.

# RESURFACING OF PRODUCT DECALS/GRIP TAPE



## STEP 9: PRESS EDGE TRIM PIECES ONTO BOTH SIDES



## STEP 10: WAIT 24 HOUR TO DRY

- When completely dry (24 hours), Spectra Clean sides and bottom, wipe clean, and then apply Spectra Shield.